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User's Guide

# Using GAGEpack Remote<sup>®</sup>

Version 9.0

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## CHAPTER 1

# Welcome

GAGEpack Remote 9.0 is a program that can be installed on a laptop computer and used to calibrate gages away from the main GAGEpack database. It utilizes a calibration transfer file that is created by GAGEpack 9.0. This file and GAGEpack Remote are then loaded onto a laptop computer, and taken to the location(s) where the calibrations are to be performed. This is ideal for situations where gages are calibrated in a remote location that does not have access to GAGEpack or its database. (This could be another plant site, a customer's site, or even a supplier's calibration lab where the desire is to include the readings in the results.) Once the results have been collected, the data can be loaded back into GAGEpack.

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**SQCpack®** combines powerful statistical process control techniques such as variables, attributes, and Pareto charting with flexibility and ease of use.

**GAGEpack®** builds a complete database of an unlimited number of measurement devices, instruments, and gages from which users can generate a variety of reports. It supports ISO 9000, QS-9000, ISO/TS 16949-2002, ISO/IEC 17025, and other standards.

**CHARTrunner®** draws SPC charts and performs statistical analysis using data that resides in other applications such as Microsoft Excel and Access.

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SPC Workout is an interactive multimedia training course on CD-ROM that provides effective step-by-step instruction on how to implement and apply SPC.

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PQ Systems invites your questions and comments about our products and services.

Sales phone: 1-800-777-3020 or 937-885-2255

Sales e-mail: [sales@pqsystems.com](mailto:sales@pqsystems.com)

PQ Systems, Inc.

210 B East Spring Valley Road

Dayton, OH 45458

Call sales for:

- General information to help you decide to purchase or evaluate the software
- To place an order or check the status of an order

You can send a fax to either Sales or Technical support at 937-885-2252. To ensure that your fax is delivered quickly to the right department, please send it to Attn: Sales or Attn: Technical support.

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<http://www.pqsystems.com>

International offices

UK                      PQ Systems Europe Ltd.  
Ryeground House, Ryeground Lane  
Freshfield, Formby, Merseyside L37 7EQ England  
Tel. 01704-871465  
Fax 01704-875189

Australia            PQ Systems Pty. Ltd.  
Suite 5, 395 Nepean Highway  
Frankston, Victoria 3199 Australia  
Tel. 03-9770-1960  
Fax 03-9770-1995

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Phone: 1-800-777-5060 or 937-885-2255

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Before you call, please follow these steps to help our technical advisors answer your questions quickly:

1. Have your license/serial number ready. It is listed in the About dialog box. You can access this dialog box by selecting Help > About from the menu.
2. Be at your computer, if possible.
3. Review the topic for which you have a question in the User Guide and On-line Help.

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3. Free subscription to Quality eLine - **Quality eLine** is our highly-acclaimed monthly electronic newsletter offering tips and techniques to enhance your software use and make your day-to-day work easier. **Quality eLine** includes Professor Cleary's renowned and always entertaining Quality Quiz. Renewing product maintenance will ensure that you do not miss a monthly issue. <http://www.pqsystems.com/eline/>
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For more information, visit:

<http://www.pgsystems.com/training/OnSiteTraining/CustomizedOnSiteTraining.php>

## CHAPTER 2

# Introduction

GAGEpack Remote is a program that can be installed on a laptop computer and used to calibrate gages away from the main GAGEpack database. Using GAGEpack you create a calibration transfer file. This file is loaded onto your laptop computer. The laptop is taken to the location(s) where the calibrations are performed. This is ideal for situations where gages are calibrated in a remote location that does not have access to GAGEpack or its database (such as another plant site, a customer's site, or even a supplier's calibration lab where the desire is to include the readings in the results.) Once the calibration results have been collected, the data (in the calibration transfer file) can be loaded back into GAGEpack.

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## Installation

GAGEpack Remote is a separate program that may be installed on an unlimited number of computers as part of your GAGEpack single-computer license. GAGEpack Remote is typically installed on a laptop computer that is used to record calibration information in locations that are remote from the GAGEpack computer.

First time users might want to consider installing GAGEpack Remote on the same computer as GAGEpack to evaluate the program before installing it on a laptop computer. When GAGEpack Remote is installed it will ask if you want an icon placed on the desktop. If you choose not to place an icon on the desktop, GAGEpack Remote can be run from the Start/Programs menu.

This program does not recognize GAGEpack security since it does not (in itself) affect the database. This only happens when the calibration transfer file is synchronized with GAGEpack via the Tasks tab > Utilities menu > Import remote calibrations choice in GAGEpack. Since GAGEpack must be open to access the data and import it, the ability is restricted to users who have 'add calibration' rights. Nevertheless, it is good practice to restrict use of the program to personnel who are likely to calibrate gages so the calibration transfer file does not get contaminated with bad data.

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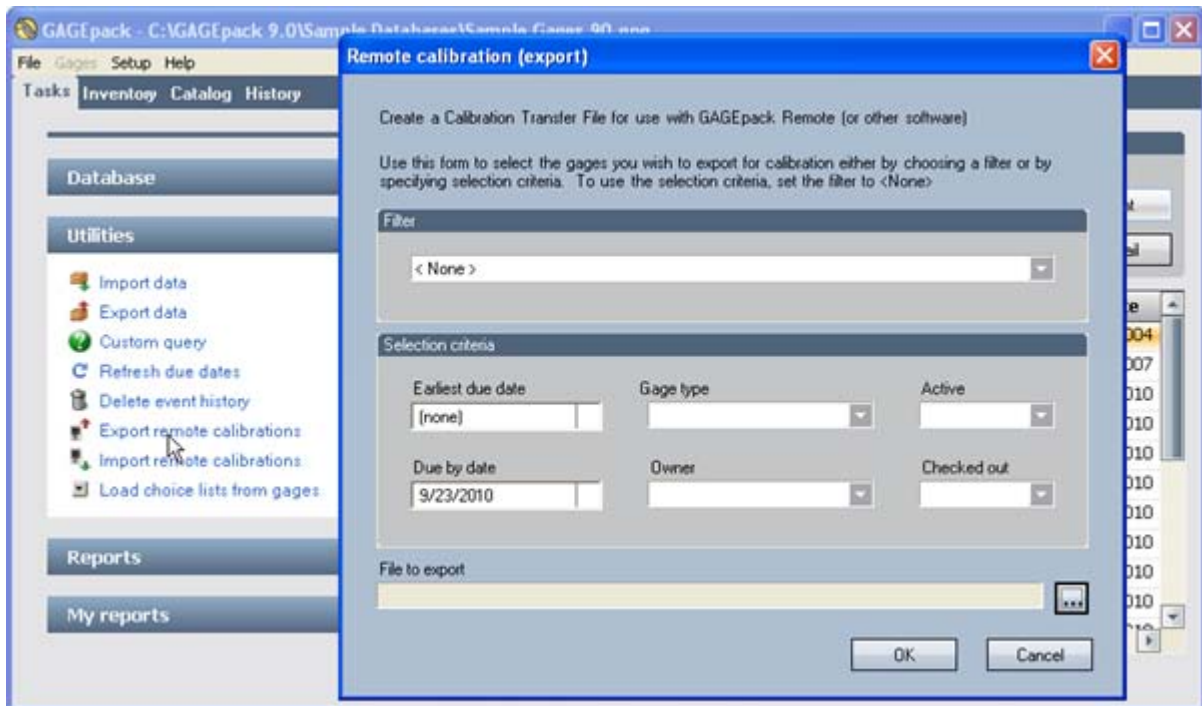
## Before you start

GAGEpack Remote needs a calibration transfer file to operate. The calibration transfer file is produced by GAGEpack using the Tasks tab > Utilities menu > Export remote calibrations choice. Once it has been created it needs to be transferred to the computer running GAGEpack Remote using, for example, a pen-drive or network connection. This file contains all the information the program needs to simulate the GAGEpack calibration process and then return the data back to GAGEpack. It is not necessary to calibrate all the gages in one session. The calibration transfer file may be copied between the laptop computer and the GAGEpack computer as many times as necessary to complete the calibration process.

There is no point in starting GAGEpack Remote unless you have a calibration transfer file available as all its functions are disabled until such a file has been identified.

## Creating a calibration transfer file

1. In GAGEpack, on the Tasks tab under Utilities, click on Export remote calibrations.



2. Select the gages you desire to create a calibration transfer file for by selecting one or more of the following: date range, gage type, owner, active, and/or in use.

**Remote calibration (export)**

Create a Calibration Transfer File for use with GAGEpack Remote (or other software)

Use this form to select the gages you wish to export for calibration either by choosing a filter or by specifying selection criteria. To use the selection criteria, set the filter to <None>

**Filter**

< None >

**Selection criteria**

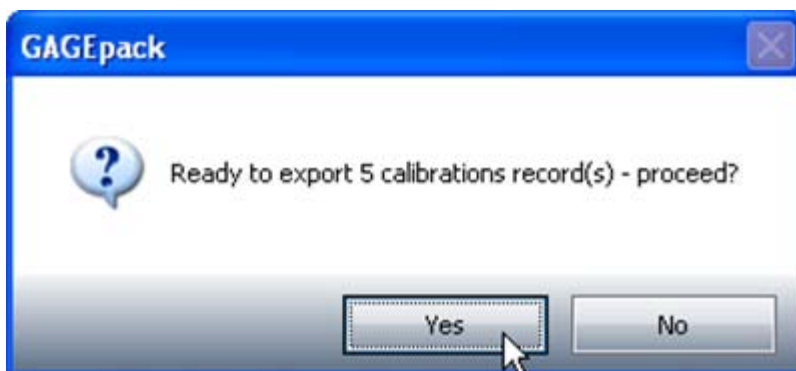
Earliest due date (none)	Gage type Caliper	Active Yes
Due by date 12/31/2010	Owner	Checked out

**File to export**

C:\GAGEpack 9.0\Sample Databases\Caliper Calibrations 12-31-2010.ctf

OK Cancel

3. Select the Browse [...] button and the Export data to file window will open for selecting the path and name of the calibration transfer file you want to create.
4. Enter the desired file path for the calibration transfer file in the Export data to file window.
5. Click Save and the Export data to file window will close. Click OK and the number of calibration records to be exported appears in a window.



6. Click Yes and the calibration transfer file created will appear.



7. Click OK and the transfer file creation process is complete.
8. Select Save and the calibration transfer file will be saved.



## CHAPTER 3

# Using GAGEpack Remote

Both GAGEpack Remote and the created transfer file must be loaded onto the remote computer. If the program and transfer files have not been saved to the remote computer, you will need to find some mechanism for transferring them (Flash drive, network transfer, shared drives, etc.).

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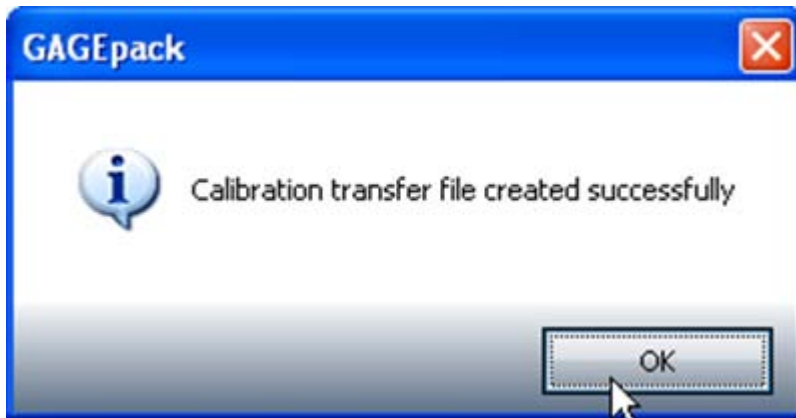
## To enter calibration data into the transfer file

To enter calibration data into the transfer file:

1. Launch the program and click the Load button to browse for a suitable calibration transfer file using the standard file dialog box – these files have a .CTF extension so be careful to load the correct one. A file that is not in the recognized format will not be loaded.



2. Click Load and browse for the file you saved to this computer.



3. Click Open to bring the file into GAGEpack Remote.
4. Highlight a gage you desire to calibrate and select Calibrate. A window will open that is essentially the same as a Calibration event window in GAGEpack.

A screenshot of the 'Calibration' window in GAGEpack Remote. The window has a blue title bar with the text 'Calibration' and standard window controls. The main area is light blue and contains several fields and buttons. At the top, there is a 'Gage number' field with the value 'C-01001', an 'Adjustment made' field with the value 'NO', an 'Overall result' dropdown menu with the value 'Pass', and 'OK' and 'Cancel' buttons. Below these is a tabbed interface with 'General' and 'Calibration results' tabs. The 'General' tab is active and contains fields for 'Entered by' (KATHY), 'Done by' (KATHY), 'Date' (08/23/2010 01:13 PM), 'Cost' (50.00), 'Time' (0.50), 'Status' (Pending calibration), 'Location' (Plant Floor), 'Temperature' (75), 'Humidity' (45), 'Condition' (Good), 'Certificate number' (PQ-RCAL-2010-0024), 'Purchase order number' (empty), 'Certificate (file)' (empty), and 'Comment' (empty). There are also checkboxes for 'Active' (checked) and 'Print label' (unchecked). At the bottom right of the 'Certificate (file)' field, there are three icons: a file explorer icon, a lightning bolt icon, and a magnifying glass icon.

5. Fill in the desired information and select the Calibration results tab.

**Calibration**

Gage number: C-01001 Adjustment made: NO Overall result: Pass

OK Cancel

**General** Calibration results

Coding active. Increment = 0.001 After pressing Enter move... →

Name	Is Atr?	Target	Units	Result as found	Result after adj.	P/F as found	P/F after adj.	Max	Min	Master gage	Comment
Min-Ran...	<input type="checkbox"/>	0.1	millimete...	0.100		Pass		0.102	0.098	MASTER-06003	
Mid-Ran...	<input type="checkbox"/>	0.5	millimete...	0.500		Pass		0.502	0.498	MASTER-06003	
Max-Ran...	<input type="checkbox"/>	1	millimete...	1.000		Pass		1.002	0.998	MASTER-06003	

6. Fill in the calibration results and the Overall result (Pass/Fail) and click OK.

**GAGEpack Remote (9.0)**

GAGEpack 9.0 Calibration Export file

C:\GAGEpack 9.0\Sample Databases\Caliper Calibrations 12-31-2010.ctf

Load

Gage number	Location	Calibrated
C-01001	Tool Crib	Yes
C-02002	Tool Crib	
C-05001	Plant Floor	
C-06002	Tool Crib	
C-08001	Tool Crib	

Calibrate Close

Continue to calibrate the remaining gages until all of the gages have been calibrated or deferred. Select Close and the file will be saved as changed. At this point you may want to transfer the data back to GAGEpack or wait until you have completed more calibrations.

**NOTE:** If an existing file is opened, instead of creating a new file, the gages that require calibration will appear in the grid and some may even be designated as 'Calibrated' – these are gages that have already been processed by GAGEpack Remote but have not yet been synchronized with GAGEpack. Note that these gages may be edited and their calibration details amended. Any gages that have already been synchronized with GAGEpack will no longer appear on the list or have any information on them in the file.

## CHAPTER 4

# Synchronizing with GAGEpack

As noted above when creating the transfer file, there was a need to load the remote computer with both the GAGEpack Remote program and the transfer file. Now the transfer file must be made available to GAGEpack 9.0 which generally means replacing it to the directory in which it was created. In the current version of GAGEpack 9.0, once the file has been made available the user needs to go to the Utilities portion of the Tasks tab for loading any results back into GAGEpack.

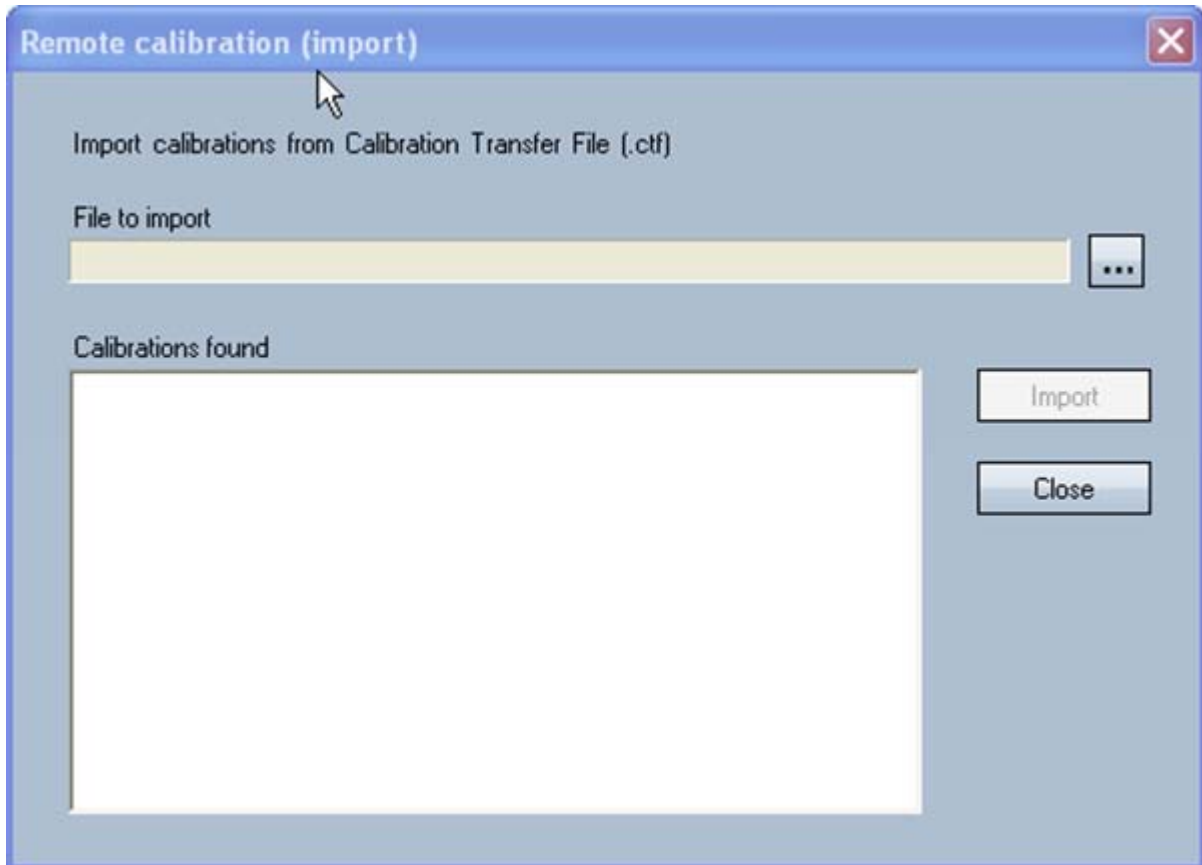
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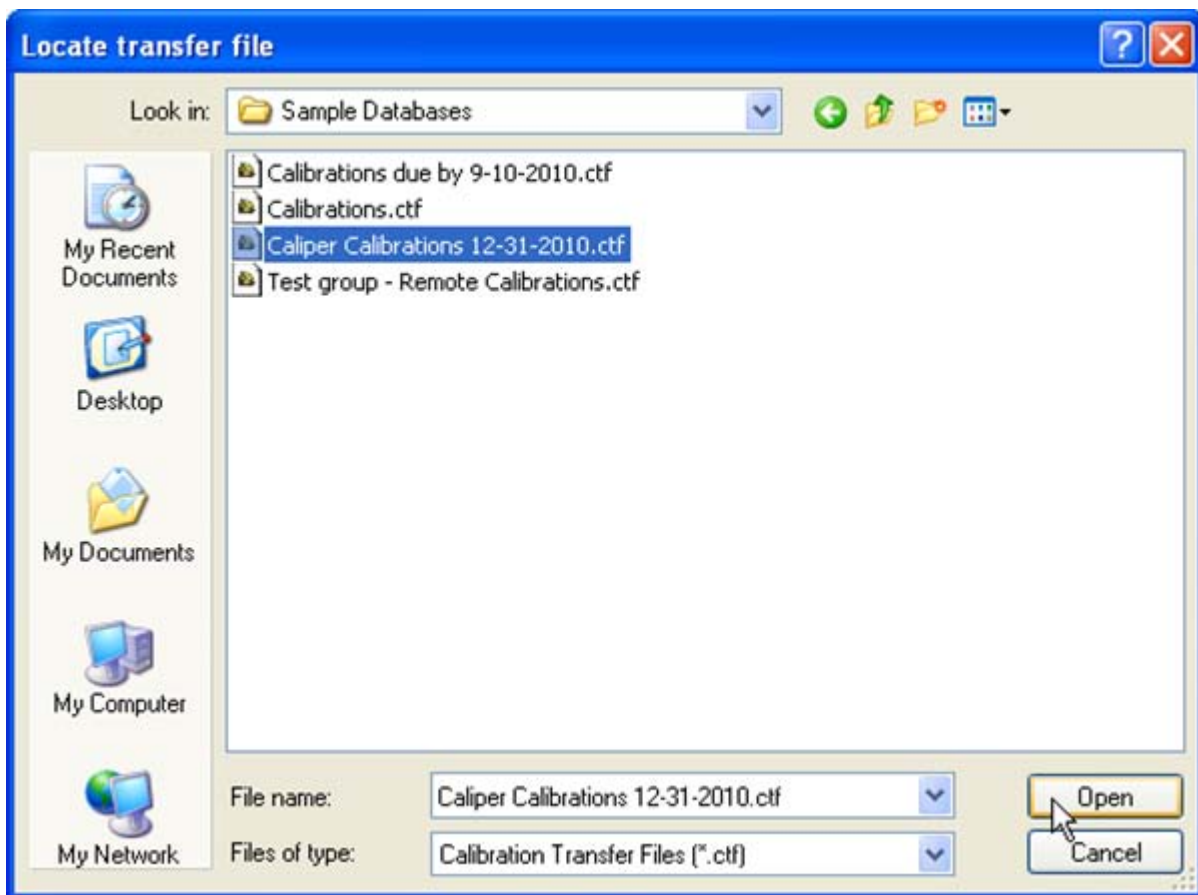
## To import remote calibrations into GAGEpack

To import remote calibrations into GAGEpack:

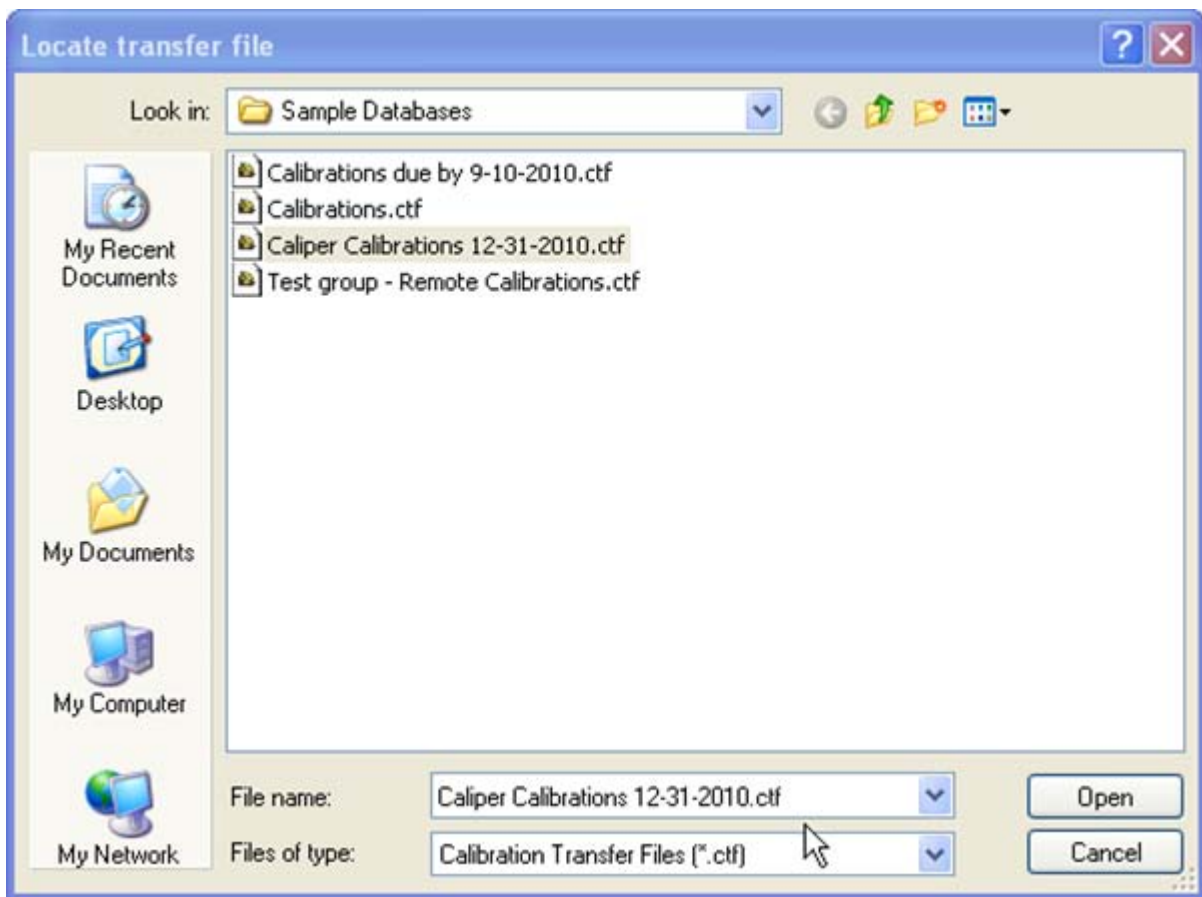
1. Select the Tasks tab > Utilities > Import remote calibrations and the Remote calibration (import) window will open.



2. Click on the Browse [...] button and the Locate transfer file will appear.

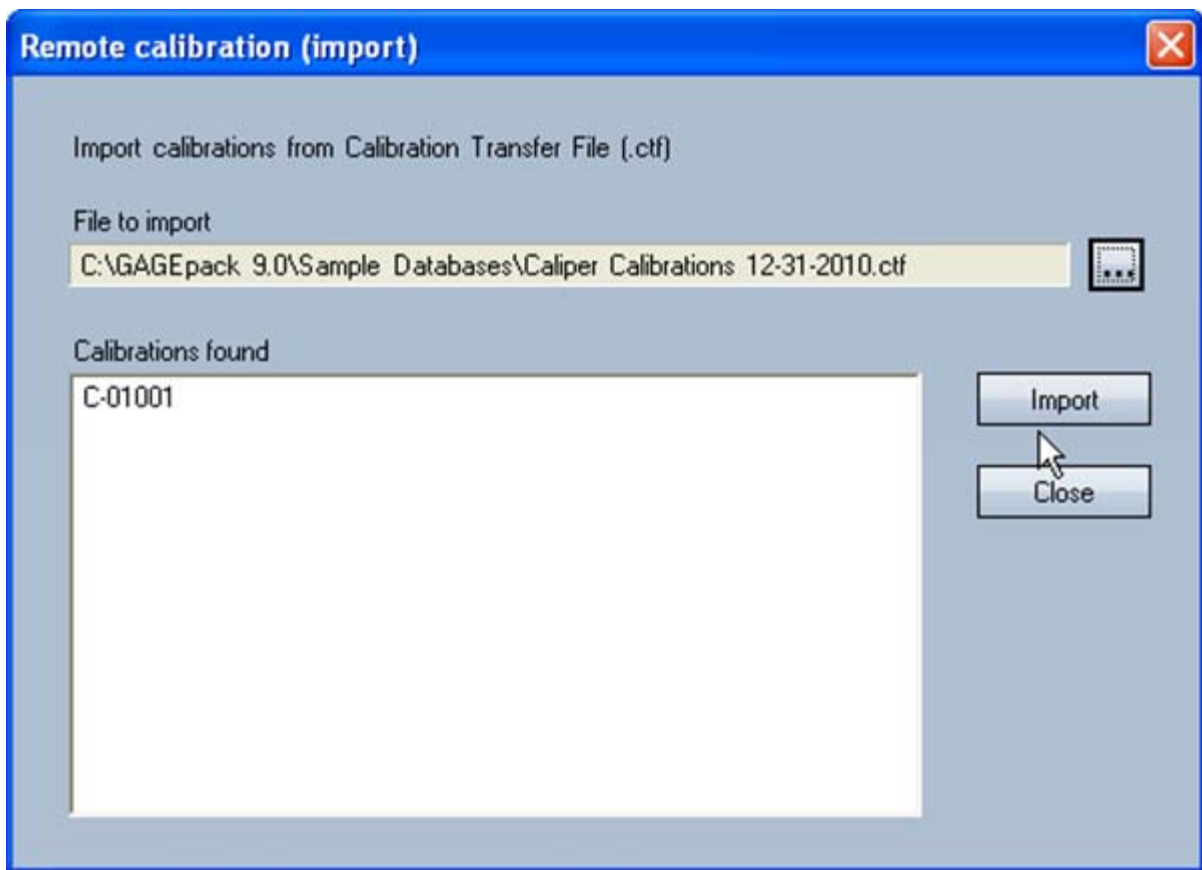


3. Select Open and the selected file will appear.

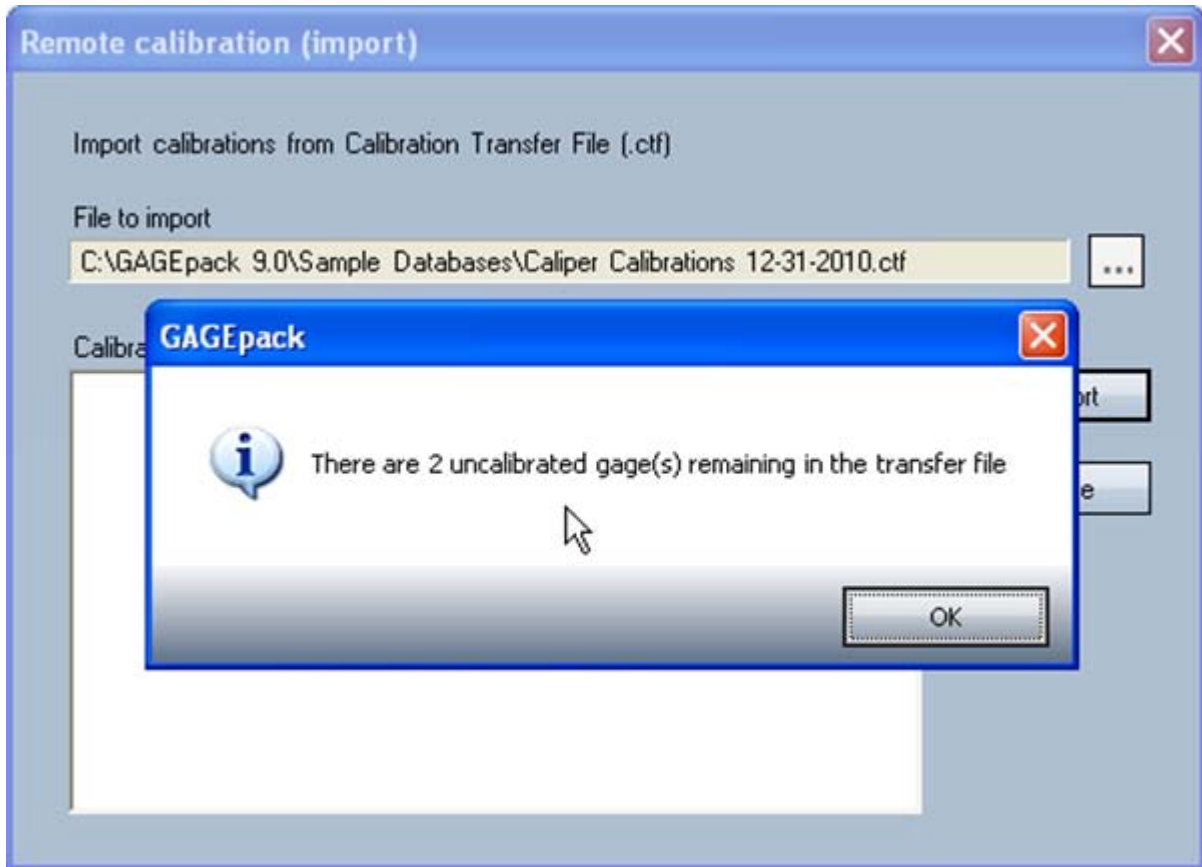




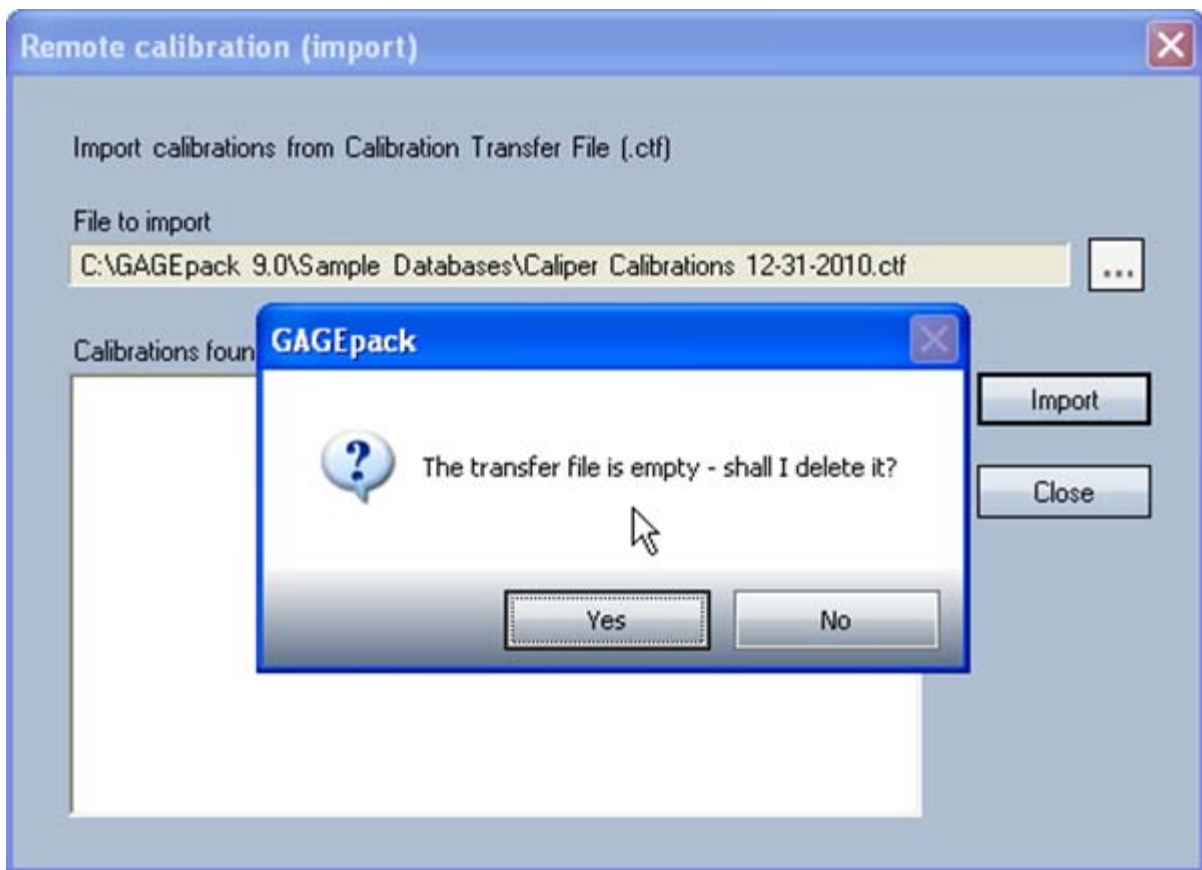
4. Select Next and the following screen appears.



5. Select Import and a window will pop up with the number of gages remaining in the file that have not yet had calibration results entered.



6. If the transfer file is empty, the program will ask if you want to delete the file.



7. Select Close and the Remote calibration (import) window will close returning you to GAGEpack.